

281 Natural

ALL-PURPOSE BOX MAKERS' TAPE

DESCRIPTION

General duty fiberglass reinforced natural kraft box maker's tape manufactured with water-activated adhesive.

PRODUCT APPLICATION

Used for sealing the "manufacturers joint" on cartons in a box-making factory. Works well on recycled cartons. Recommend using on small, average, and some medium size boxes.

PHYSICAL PROPERTIES:

Caliper 9.8 mils (0.25mm)
CD Tensile 57 lbs/in (250 N/25mm)

ADHESION (WATER AT RECOMMENDED 110°F/43°C):

Fipago:

2/0	40
2/1	60
5/0	69
15/0	89

McLaurin: 85



intertape polymer group™

100 Paramount Drive, Suite 300 | Sarasota, FL 34232 | USA

Customer Service: 800.IPG.8273 | 800.474.8273

Tape Technical Service: 877.447.4832

www.itape.com | info@itape.com

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EFFECTIVE: 03/16

INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply: 40 lb (65 g/m²)
Natural Kraft Paper

Bottom Ply: 40 lb (65g/m²)
Natural Kraft Paper

Laminating Adhesive: High Melt Index
Polypropylene Based
Co-Polymer

Water-Activated Adhesive: Chemically Grafted Starch
Based Copolymer Adhesive,
Designated as S3911

CD Reinforcement (1-1-1) 75 Fiberglass,
0.68" spacing, 25° angle



CENTRAL
brand

281 Snowflake

ALL-PURPOSE BOX MAKERS' TAPE

DESCRIPTION

General duty fiberglass reinforced snowflake box maker's tape manufactured with water-activated adhesive.

PRODUCT APPLICATION

Used for sealing the "manufacturers joint" on cartons in a box-making factory. Works well on recycled cartons. Recommend using on small, average and some medium size boxes.

PHYSICAL PROPERTIES:

Caliper 9.5 mils (0.24mm)
CD Tensile 59 lbs/in (258 N/25mm)

ADHESION (WATER AT RECOMMENDED 110°F/43°C):

Fipago:
2/0 40
2/1 60
5/0 69
15/0 89

McLaurin: 85



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EFFECTIVE: 03/16

INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply:	25 lb (41 g/m²) White Paper
Bottom Ply:	57 lb (93 g/m²) Natural Kraft Paper
Laminating Adhesive:	High Melt Index Polypropylene Based Co-Polymer
Water-Activated Adhesive:	Chemically Grafted Starch Based Copolymer Adhesive, Designated as S3911
CD Reinforcement	(1-1-1) 75 Fiberglass, 0.68" spacing, 25° angle



CENTRAL
brand

281 White

ALL-PURPOSE BOX MAKERS' TAPE

DESCRIPTION

General duty fiberglass reinforced white box maker's tape, manufactured with water-activated adhesive.

PRODUCT APPLICATION

Used for sealing the "manufacturers joint" on cartons in a box-making factory. Works well on recycled cartons. Recommend using on small, average and some medium size boxes.

PHYSICAL PROPERTIES:

Caliper 9.3 mils (0.24mm)
CD Tensile 59 lbs/in (258 N/25mm)

ADHESION (WATER AT RECOMMENDED 110°F/43°C):

Fipago:
2/0 40
2/1 60
5/0 69
15/0 89

McLaurin: 85



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EFFECTIVE: 03/16

INTERTAPE POLYMER GROUP® TECHNICAL DATA SHEET

CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply:	55 lb (90 g/m ²) White Paper
Bottom Ply:	30 lb (49 g/m ²) Natural Kraft Paper
Laminating Adhesive:	High Melt Index Polypropylene Based Co-Polymer
Water-Activated Adhesive:	Chemically Grafted Starch Based Copolymer Adhesive, Designated as S3911
CD Reinforcement	(1-1-1) 75 Fiberglass, 0.68" spacing, 25° angle



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